



SLOVENSKA  
AKREDITACIJA  
SIST EN ISO/IEC 17065  
CP-010



Q TECHNA, Institut za zagotavljanje in kontrolo kakovosti d.o.o.  
Cvetkova ulica 27, 1000 Ljubljana

## CERTIFIKAT CERTIFICATE

Št. certifikata: 099-2018  
Certificate No.:

Izjavljamo, da je podjetje  
It is hereby certified that the company

**JAKEN d.o.o.**

in proizvaja v tovarni  
and produced in the factory

**Primorska cesta 6B  
3325 Šoštanj**

Izpolnilo zahteve za kakovost varilskih del skladno s  
Is qualified to fulfill the quality requirements for welding according to

**SIST EN ISO 3834-3:2006**

Za izdelavo  
for

**Nosilne varjene jeklene konstrukcije**  
Load bearing and welded steel structures

Začetek veljavnosti - prvič izdan: 24.05.2017  
Begin of validity – first issue:

Datum naslednje presoje do: 21.04.2020  
Date of next Surveillance by:

Datum veljavnosti certifikata: 21.04.2020  
The certificate is valid until:

Ljubljana, 24.05.2018



Institut za  
zagotavljanje in kontrolo  
kakovosti d.o.o.

Cvetkova ulica 27, 1000 Ljubljana

Andrej Lešnjak

7 Namestnik vodje certificiranja/Scheme manager deputy



Q TECHNA, Institut za zagotavljanje in kontrolo kakovosti d.o.o.  
Cvetkova ulica 27, 1000 Ljubljana

## CERTIFIKAT VARJENJA WELDING CERTIFICATE

2106 – CPR – 0099

V skladu z SIST EN 1090-1:2009/A1:2012, tabela B.1, je ta certifikat priloga veljavnemu certifikatu kontrole proizvodnje 2106-CPR-0099 in je veljaven v povezavi z omenjenim certifikatom zgoj v okviru obsega, ki ga ureja uredba o gradbenih proizvodih (CPR).

In compliance with EN 1090-1:2009/A1:2012, table B.1, the following has been stated:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2106 – CPR – 0099.  
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

### JAKEN d.o.o.

in proizvaja v tovarni  
and produced in the factory

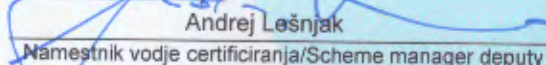
Primorska cesta 6B  
3325 Šoštanj

<b>Standard</b>	<b>SIST EN 1090-2:2008+A1:2012</b>
<b>Izvedbeni razred</b> Execution Class	Do/up to EXC 2 skladno s/ according to SIST EN 1090-2:2008+A1:2012
<b>Varilni postopki</b> Welding Process(es)	135 – MAG / Metal active gas 111 – MMA / Manual metal arc (do/up to EXC1)
<b>Osnovni material</b> Base Material(s)	do vključno/up to S355 skladno z/according to SIST EN 1090-2
<b>Odgovorni varilni koordinator</b> Responsible Welding Coordinator	Igor Glišič (IWE)
<b>Namestnik</b> Substitute:	/
<b>Izjava</b> Attestation	Ta certifikat potrjuje, da so vpeljani vsi postopki za izvedbo in nadzor varilskih del This certificate attests that all procedures for the execution and surveillance of welding works are implemented
<b>Začetek veljavnosti - prvič izdan:</b> Begin of validity – first issue:	24.05.2017
<b>Datum naslednje presoje do:</b> Date of next Surveillance by:	21.04.2020

Datum veljavnosti: Ta certifikat ostaja v veljavi vse dokler se ne bodo spremenili pogoji v navedenem standardu, oziroma proizvodne razmere v tovarni ali izvajanje notranje kontrole proizvodnje.  
Period of validity: This certificate remains valid as long as the conditions laid down in the harmonized standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Ljubljana, 24.05.2018

 Institut za  
zagotavljanje in kontrolo  
kakovosti d.o.o.  
Cvetkova ulica 27, 1000 Ljubljana

  
Andrej Lešnjak  
Namestnik vodje certificiranja/Scheme manager deputy



## CERTIFIKAT O KONTROLI PROIZVODNJE

Certificate of Factory Production Control (FPC)

2106 – CPR – 0099

V skladu z uredbo o gradbenih proizvodih 305/2011 (CPR), je ugotovljeno, da za gradbeni proizvod:

In compliance with the Construction Products Regulation or CPR, it has been stated that the construction product:

### Jeklene konstrukcije

Steel Structures

Harmoniziran standard Harmonised Standard	Vrsta/ Izvedbeni razredi gradbenih proizvodov Type / Execution Class of the Construction Product	Metoda podajanje izjave o skladnosti Declaration Method
SIST EN 1090- 1:2009/A1:2012	Nosilne varjene jeklene konstrukcije izvedbenih razredov do vključno EXC 2 skladno s SIST EN 1090-2:2008/A1:2012 Load bearing and welded steel structures up to EXC 2 according to SIST EN 1090-2:2008/A1:2012	3.a in/and 2 skladno s tabelo A.1/ according to table A.1 SIST EN 1090-1:2009/A1:2012

ki ga daje na trg  
placed on the market by

**JAKEN d.o.o.**

in proizvaja v tovarni  
and produced in the factory

**Primorska cesta 6B  
3325 Šoštanj**

proizvajalec izvaja začetni tipski preskus proizvoda, notranjo kontrolo proizvodnje (FPC), nadaljnje preskušanje vzorcev odvzetih iz proizvodnje s predpisanim programom preskušanja, ter da je priglasi organ NB 2106 - Q Techna - opravil začetni pregled obrata, notranje kontrole proizvodnje in izvaja redni nadzor, oceno in certifikacijo notranje kontrole proizvodnje.

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body NB 2106 – Q Techna – has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Ta certifikat potrjuje, da so bili izpolnjeni vsi pogoji za potrditev kontrole proizvodnje v skladu z normativi iz priloge ZA standarda SIST EN 1090-1:2009/A1:2012.

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard: EN 1090-1: 2009 +A1:2012 were applied.

Začetek veljavnosti - prvič izdan: 24.05.2017

Begin of validity – first issue:

Datum naslednje presoje do: 21.04.2020

Date of next Surveillance by:

Datum veljavnosti: Ta certifikat ostaja v veljavi vse dokler se ne bodo spremenili pogoji v navedenem standardu, oziroma proizvodne razmere v tovarni ali izvajanje notranje kontrole proizvodnje.

Period of validity: This certificate remains valid as long as the conditions laid down in the harmonised standard in reference of the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Ljubljana, 24.05.2018



zagotavljanje in kontrolo  
kakovosti d.o.o.

Cvetkova ulica 27, 1000 Ljubljana

Andrej Lešnjak

Namestnik vodje certificiranja/Scheme manager deputy